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<td>Sample temperature</td>
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<td>21</td>
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<tr>
<td>Required reagents</td>
<td>22</td>
</tr>
</tbody>
</table>
Specifications
Specifications are subject to change without notice.

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating temperature</td>
<td>5 to 40 ºC (41 to 104 ºF)</td>
</tr>
<tr>
<td>Altitude limit</td>
<td>2000 m (6500 ft)</td>
</tr>
<tr>
<td>Pollution degree</td>
<td>2</td>
</tr>
<tr>
<td>Installation category</td>
<td>II</td>
</tr>
<tr>
<td>Storage/operating humidity</td>
<td>Maximum relative humidity is 80% for temperatures up to 31 ºC (87.8 ºF), decreases linearly to 50% relative humidity at 40 ºC (104 ºF)</td>
</tr>
<tr>
<td>Location</td>
<td>Laboratory / Indoor</td>
</tr>
<tr>
<td>Protection class</td>
<td>2</td>
</tr>
<tr>
<td>Range</td>
<td>Selectable, 0 to 35, 0 to 70, 0 to 350, 0 to 700 mg/L</td>
</tr>
<tr>
<td>Dimensions</td>
<td>28.9 x 26 x 9.8 cm (11.375 x 10.25 x 3.875 in.)</td>
</tr>
<tr>
<td>External power supply</td>
<td>Input: 100 to 240 VAC, 50/60 Hz, 1.5 A; Output: 24 VDC, 2.7 A, UL CSA and TUV approved.</td>
</tr>
<tr>
<td>Capacity</td>
<td>Six 492 mL bottles</td>
</tr>
<tr>
<td>Shipping weight</td>
<td>4 kg (8.8 lb)</td>
</tr>
<tr>
<td>Warranty</td>
<td>1 year</td>
</tr>
</tbody>
</table>

Table 2 Method performance specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precision</td>
<td>Parameters:</td>
</tr>
<tr>
<td></td>
<td>• Standard: 150 mg/L each of glucose and glutamic acid</td>
</tr>
<tr>
<td></td>
<td>• Number of samples: 44</td>
</tr>
<tr>
<td></td>
<td>• Number of analysts: 1</td>
</tr>
<tr>
<td></td>
<td>• Number of BodTrak II instruments: 6</td>
</tr>
<tr>
<td></td>
<td>Results:</td>
</tr>
<tr>
<td></td>
<td>• Mean of 235 mg/L BOD</td>
</tr>
<tr>
<td></td>
<td>• Distribution: 11 mg/L or range of 224 to 246 mg/L BOD</td>
</tr>
<tr>
<td></td>
<td>• 95% confidence limit</td>
</tr>
<tr>
<td>Drift</td>
<td>Less than 3 mg/L BOD in 5 days</td>
</tr>
<tr>
<td>Resolution</td>
<td>1 mg/L BOD</td>
</tr>
</tbody>
</table>

General information
In no event will the manufacturer be liable for direct, indirect, special, incidental or consequential damages resulting from any defect or omission in this manual. The manufacturer reserves the right to make changes in this manual and the products it describes at any time, without notice or obligation. Revised editions are found on the manufacturer’s website.

Safety information

The manufacturer is not responsible for any damages due to misapplication or misuse of this product including, without limitation, direct, incidental and consequential damages, and disclaims such damages to the full extent permitted under applicable law. The user is solely responsible to identify critical application risks and install appropriate mechanisms to protect processes during a possible equipment malfunction.

Please read this entire manual before unpacking, setting up or operating this equipment. Pay attention to all danger and caution statements.
Failure to do so could result in serious injury to the operator or damage to the equipment.

Make sure that the protection provided by this equipment is not impaired. Do not use or install this equipment in any manner other than that specified in this manual.

Use of hazard information

⚠️ **DANGER**
Indicates a potentially or imminently hazardous situation which, if not avoided, will result in death or serious injury.

⚠️ **WARNING**
Indicates a potentially or imminently hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ **CAUTION**
Indicates a potentially hazardous situation that may result in minor or moderate injury.

⚠️ **NOTICE**
Indicates a situation which, if not avoided, may cause damage to the instrument. Information that requires special emphasis.

Precautionary labels

Read all labels and tags attached to the instrument. Personal injury or damage to the instrument could occur if not observed. A symbol on the instrument is referenced in the manual with a precautionary statement.

Certification

**Canadian Radio Interference-Causing Equipment Regulation, IECS-003, Class A:**
Supporting test records reside with the manufacturer.
This Class A digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.

**Cet appareil numérique de la classe A respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada.**

**FCC Part 15, Class "A" Limits**
Supporting test records reside with the manufacturer. The device complies with Part 15 of the FCC Rules. Operation is subject to the following conditions:

1. The equipment may not cause harmful interference.
2. The equipment must accept any interference received, including interference that may cause undesired operation.

Changes or modifications to this equipment not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment. This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in
accordance with the instruction manual, may cause harmful interference
to radio communications. Operation of this equipment in a residential
area is likely to cause harmful interference, in which case the user will be
required to correct the interference at their expense. The following
techniques can be used to reduce interference problems:

1. Disconnect the equipment from its power source to verify that it is or
   is not the source of the interference.
2. If the equipment is connected to the same outlet as the device
   experiencing interference, connect the equipment to a different
   outlet.
3. Move the equipment away from the device receiving the interference.
4. Reposition the receiving antenna for the device receiving the
   interference.
5. Try combinations of the above.

Product overview

Respirometric Biological Oxygen Demand (BOD) is a test that measures
the quantity of oxygen consumed by bacteria that oxidize organic matter
in a water sample. The test is used to measure waste loadings at
wastewater treatment plants and to examine the efficiency of wastewater
treatment.

The instrument is sealed to prevent external atmospheric pressure
changes in the test bottle. The pressure in the sample bottles is
monitored. Bacteria in the sample use oxygen when they consume
organic matter. This oxygen consumption causes the pressure in the
bottle head space to drop. The pressure drop correlates directly to BOD.

During a test period, stir bars mix the sample and cause oxygen to move
from the air in the bottle to the sample. This helps simulate natural
conditions.

Carbon dioxide is a result of the oxidation process and can interfere with
a measurement. The instrument continuously removes carbon dioxide
from the system so that the monitored pressure difference stays
proportional to the quantity of oxygen used. Pressure changes in the
closed system are shown graphically in milligrams per liter (mg/L) on a
liquid crystal display. The instrument gives 360 uniform data points over
the selected time period.

The instrument adjusts for any negative errors produced when heat is
applied to a sample. The instrument does not start the test until the
temperature gets to equilibrium.

Product components

Make sure that all components have been received. If any of these items
are missing or damaged, contact the manufacturer or a sales
representative immediately.

- BODTrak™ II instrument
- A UL/CSA approved 115 VAC power cord with a NEMA 5-15P style
  plug
- A 230 VAC harmonized power cord with a continental European plug
- Power supply, auto-switching between 115 V and 230 V
- Seal cups (6x)
- BODTrak II amber sample bottles (6x)
- BODTrak II magnetic stir bars (6x)
- Spatula scoop
- Nutrient buffer solution pillows (1 pkg)
- Potassium hydroxide pellets (1 container)

Installation

External connections

Figure 1 shows the locations of the power switch and external
connections.
Connect the RS232 interface

All RS232 connections are made through the serial I/O port. Connect the 9-pin D connector of a computer interface cable to the serial I/O port on the instrument (Figure 1 on page 8). Connect the other end of the cable to the computer serial I/O port (COM 1 or COM 2).

The instrument is equipped as Data Communication Equipment (DCE). The instrument operates at 9600 baud with 8 data bits, no parity and one stop bit. The computer or printer will not receive complete transmissions if the device cannot continuously receive at 9600 baud.

**Note:** The use of the specified cable or an equivalent shielded cable is necessary to meet radio frequency emissions requirements.

Bottle connections

Each bottle position/channel has the applicable tube numbered with a plastic sleeve. The bottle positions are numbered 1 through 6 with number 1 in the back left corner of the chassis. Use the channel selection keys as a guide to the bottle positions Figure 2 on page 8.

User interface

The instrument display and the keypad are shown in Figure 2.

**Note:** The ON and OFF keys are used to start and stop a test. They do not power the instrument on and off.
Channel selection keys

Push the related channel selection key to show data for one of the six bottles. The channel selection keys are also used in the instrument setup menu to select a parameter to be edited. Refer to Figure 2 on page 8 and Table 3.

Table 3  Channel key setup parameters

<table>
<thead>
<tr>
<th>Channel</th>
<th>Parameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Year (0–99)</td>
</tr>
<tr>
<td>2</td>
<td>Month (1–12)</td>
</tr>
<tr>
<td>3</td>
<td>Day (1–31)</td>
</tr>
<tr>
<td>4</td>
<td>Hour (0–24)</td>
</tr>
<tr>
<td>5</td>
<td>Minute (0–59)</td>
</tr>
<tr>
<td>6</td>
<td>Test length (5, 7 or 10 days)</td>
</tr>
</tbody>
</table>

Arrow keys

The display shows a graph of BOD values on the vertical axis and time in days on the horizontal axis. Push the LEFT and RIGHT arrows to move the cursor along the BOD curve to show the approximate coordinates (time, BOD) of the selected data point. The time interval and BOD value of the data point are shown in the lower right of the display. The cursor is automatically placed at the most recently collected data point in a channel display. Push and hold the LEFT and RIGHT arrows at the same time to go into the instrument setup menu. The arrow keys are also used to change the time, date, test length and range.

ON key

To go to the range selection menu, push ON from a channel display screen. Then push and hold ON to start the test for the selected channel.

OFF key

When a test is in DELAY or RUN modes, push and hold OFF to manually end the test. The instrument will show END. The OFF key is also used to exit the instrument setup menu or range selection menu. The changes made before the menu is exited are saved.

Startup

Turn the instrument on

Note: The ON and OFF keys are used to start and stop a test. They do not power the instrument on and off.

1. Connect the power adaptor to the DC power connector (Figure 1 on page 8).
2. Toggle the power switch to set the instrument to on and off. (Figure 1 on page 8).

Set the clock

All the channels must show END or CLEAR before the clock can be set.

1. Push and hold the two arrow keys at the same time until the instrument setup menu is shown.
2. Push the applicable channel key to select the clock parameter to be adjusted.
3. Use the arrow keys to edit the selected parameter. Adjust each parameter in the same manner.
4. When all the time adjustments are complete, push OFF to save and go back to the data display screen.
**Standard operation**

**Download test results**

To transfer test results to a PC:

1. Select PROGRAMS > ACCESSORIES > COMMUNICATIONS > HYPERTERM INAL.
2. In the Connection Description window, type in a name for the connection and select an icon to represent the connection. Click OK.
3. In the Connect To window, use the drop-down menu to select the COM port connected to the instrument. Click OK.
4. Configure the COM port properties: BPS = 9600, Data Bits = 8, Parity = None, Stop Bits = 1, Flow Control = None.
5. Click OK. The connector indicator shows.
6. Select TRANSFER > CAPTURE TEXT.
7. In the Capture Text window, click START.
8. Power the instrument on. Push the key for the channel that has data to be downloaded.
9. Type GA in the HyperTerminal window and push ENTER. The transfer is complete when the screen stops adding new data.
10. Select TRANSFER > CAPTURE TEXT > STOP.
11. Select CALL > DISCONNECT. The disconnected indicator shows.
12. To end the HyperTerminal session, select FILE > EXIT.

**Import data**

To import the data from the captured text file:

1. Open a new or existing spreadsheet. Select DATA > IMPORT EXTERNAL DATA > IMPORT DATA.
2. Select the text file captured in HyperTerminal. Click IMPORT.
3. In the Text Import Wizard, select Delimited as the file type, the start row in the spreadsheet and Windows (ANSI) as the file origin. Click NEXT.
4. Click the check boxes for Space delimiter and Treat consecutive delimiters as one. Click NEXT.
5. Select General as the column data format, then click FINISH.
6. In the Import Data window, select Existing worksheet. Select the starting cell, then click OK. The data will appear in the spreadsheet.

The spreadsheet data cannot be edited or formatted in HyperTerminal or with the BODTrak II.

**Data format**

When a result array is downloaded to HyperTerminal, all of the data from a test is sent without pause. The data flow cannot be stopped or paused. The example shows the channel number, start date, start time and the format of the downloaded data. BOD values in mg/L follow. Only the first data points of a maximum of 360 equal distance points are shown. Each line ends with a carriage return and a line feed. The end of the data stream is shown by a message such as "Test Run to Completion" and a dollar symbol ($).

If small negative BOD values are seen at the start of a test, refer to Troubleshooting on page 20.

**Example of the data format**

```
BOD Log for Ch 1
Status: END
Full Scale: 700 mg/L
Tst length: 7 days
Start Date: 3/3/08
Time: 13:04

Days, Reading (mg/L)

0.00, 0
0.05, 10
0.11, 12
0.16, 12
0.22, 14
0.27, 14
```
Test Run to Completion

Print test results

The BODTrak II is compatible with the Citizen PD-24 printer, which is available as an optional accessory (Accessories on page 22).

1. Connect the printer cable to the serial I/O port on the instrument. Use the gender adapter supplied with the printer to make the connection. Make sure that the printer settings are correct (Connect the RS232 interface on page 8).

2. Power on the instrument.

3. Push and hold the applicable channel number for approximately 5 seconds at any time during a test. The test results move from the instrument to the printer. The instrument sends a copy of the graphical display and a truncated data stream (127 data points).

BODTrak II™ procedures

Procedure notes

There are three procedure variations. Select the procedure that meets the application requirements.

- The Simplified procedure is recommended when sample seeding, extra nutrients or buffers are not necessary. It is also recommended when accuracy requirements are not stringent.
- The Hach GGA (glucose/glutamic acid) procedure is recommended for all accuracy and performance checks that use seeded GGA. It is also recommended when test accuracy is important.
- The Hach Standard Method procedure is recommended when samples are seeded or extra nutrients or reagents are added. Use this procedure for the Standard Methods for the Examination of Water and Wastewater, 21st Edition, Method 5219 D Respirometric Method.

After any of the procedure variations, do the completion steps. Refer to Completion steps for all procedures on page 15. It is possible to use a combination of these procedures with one instrument but in different bottles. Only one test length can be chosen.

Before the test:

Use the applicable sample volume tables for each procedure.

If power is interrupted when the instrument is in DELAY status, the test will stop and the status will change to CLEAR when power returns. Start the test again. If power is interrupted when the instrument is in RUN status, the test will resume when power returns.

Keep deionized water overnight in an incubator at 20 ºC. Shake the deionized water to saturate with air.

Let the seed become stable overnight in the BOD incubator at a temperature of 20 ºC. Be careful not to disturb the settled solution. Pipet seed solution from the top.
Dilution is necessary if samples have BOD values more than 700 mg/L.

At elevations higher than 5000 feet above sea level, the 0 to 35 mg/L BOD range is decreased to 0 to 25 mg/L BOD. Adjustment is not necessary for other test ranges.

Refer to Special considerations on page 18 for special considerations including sample seeding and pretreatment.

Use only BODTrak II stir bars and bottles. These items are made specifically to be used with the BODTrak II.

Simplified procedure

Items to collect:

- BODTrak II bottle
- Thermometer
- Blender (optional)
- Graduated cylinder
- Nutrient buffer pillow (1x)

Use the correct sample volume for the BOD range as shown in Table 4.

<table>
<thead>
<tr>
<th>BOD range (mg/L)</th>
<th>Sample volume (mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 35</td>
<td>420</td>
</tr>
<tr>
<td>0 to 70</td>
<td>355</td>
</tr>
</tbody>
</table>

1. Heat or cool the sample to 19 to 21 ºC.
2. Homogenize the sample in a blender if it contains large settleable or floatable solids.
3. Select the correct sample volume for the BOD range (Table 4). Measure the sample into a graduated cylinder.
4. Add the contents of 1 nutrient buffer pillow to the graduated cylinder.
5. Move the contents of the graduated cylinder to a BODTrak II bottle. Continue to Completion steps for all procedures on page 15. Repeat steps 1 to 5 for additional samples.
Hach GGA (glucose/glutamic acid) procedure

Items to collect:

- BODTrak II bottle
- Graduated cylinder
- Volumetric pipet and pipet filler
- Tenrette® pipet and pipet tips
- Wash water bottle
- Ampule breaker

Required reagents:

- Deionized water
- Hach GGA solution
- Nutrient buffer pillow (1x)

Before a test:

Use Hach BOD Standard Solution Ampules for Manometric Method (3000 mg/L Glucose, 3000 mg/L Glutamic acid).

Always prepare the seed blank before the GGA samples. Use the same amount of seed for all GGA samples and seed blank.

Refer to section Special considerations on page 18 for special considerations.

Use the correct volumes for the BOD range as shown in Table 5.

Prepare seed blank: Use steps 1 and 3 to 7.

Prepare sample: Use steps 1 to 7.

<table>
<thead>
<tr>
<th>BOD range (mg/L)</th>
<th>GGA volume (mL)</th>
<th>Seed volume (mL)</th>
<th>Final volume (mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 350</td>
<td>8.0</td>
<td>10 to 35</td>
<td>160</td>
</tr>
</tbody>
</table>

Note: If the seed strength is unknown, use 20 mL. Adjust the seed volume as necessary to achieve optimum GGA results. Use the same amount of seed for all GGA samples and seed blanks.

1. Add approximately 30 mL of deionized water to a 200-mL graduated cylinder.

2. Use a volumetric pipet to move 8.0 mL of Hach GGA solution to the graduated cylinder. 
   Note: Skip this step when the seed blank is prepared.

3. Add the contents of 1 nutrient buffer pillow to the graduated cylinder.

4. Use a tensette pipet to add the correct quantity of seed to the graduated cylinder (Table 5).

5. Use a deionized water wash bottle to dilute the sample to 160 mL.

6. Move the prepared sample from the graduated cylinder to a BODTrak II bottle. Continue to Completion steps for all procedures on page 15.
   Note: For additional GGA samples, repeat steps 1 to 6.
Hach Standard Method procedure

Items to collect:

- Thermometer
- BODTrak II bottle
- Blender (optional)
- Graduated cylinder
- Tensette pipet and pipet tips
- Wash water bottle

Required reagents:

- 1 nutrient buffer pillow
- Additional nutrient or buffer (optional)
- Deionized water

Before starting the test:

Use the sample volume table to select the correct sample size

If samples are seeded, prepare a seed blank before a sample is prepared. Treat the seed blank the same as any other sample and omit step 5.

Refer to Special considerations on page 18 for special considerations.

Use the correct volumes and dilution factor for the BOD range as shown in Table 6.

### Table 6 Hach Standard Method sample volumes

<table>
<thead>
<tr>
<th>BOD range (mg/L)</th>
<th>Sample volume (mL)</th>
<th>Seed volume (mL)</th>
<th>Final volume (mL)</th>
<th>Dilution factor</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 35</td>
<td>370</td>
<td>10 to 35</td>
<td>420</td>
<td>1.14</td>
</tr>
<tr>
<td>0 to 70</td>
<td>305</td>
<td>10 to 35</td>
<td>355</td>
<td>1.16</td>
</tr>
<tr>
<td>0 to 350</td>
<td>110</td>
<td>10 to 35</td>
<td>160</td>
<td>1.45</td>
</tr>
<tr>
<td>0 to 700</td>
<td>45</td>
<td>10 to 35</td>
<td>95</td>
<td>2.11</td>
</tr>
</tbody>
</table>

Note: If the seed strength is unknown, use 20 mL. Adjust the seed volume as necessary to achieve optimum results.

1. Heat or cool the sample to 19 to 21 ºC (66 to 70 ºF).
2. Homogenize the sample in a blender if it contains large settleable or floatable solids.
3. Select the correct sample volume for the BOD range (Table 6). Measure the sample into a graduated cylinder.
4. Add the contents of 1 nutrient buffer pillow to the graduated cylinder.
5. If the sample is seeded, use a tensette pipet to add the correct quantity of seed to the graduated cylinder (Table 6).
6. If necessary, add more nutrient or buffer. Do not add more than a total volume of 50 mL (seed, nutrient, buffer).
7. Fill to the final test range volume if necessary with a deionized wash water bottle (Table 6).

8. Move the prepared sample from the graduated cylinder to a BODTrak II bottle. Continue to Completion steps for all procedures on page 15. **Note:** Repeat steps 1 to 8 for additional samples.

---

**Completion steps for all procedures**

**Items to collect:**
- BODTrak II
- Spatula scoop
- BOD incubator
- Seal cup
- Stir bar

**Required reagents:**
- 2 potassium hydroxide pellets

---

1. Put a stir bar into the bottle.

2. Put a seal cup into the neck of the bottle.

3. Use a spatula scoop to add 2 potassium hydroxide pellets to the seal cup. Repeat steps 1 to 3 for each sample bottle.

4. Put the bottles on the BODTrak II chassis. Connect the applicable tube to the sample bottle and tighten the cap.

5. Put the instrument in the incubator. The incubator temperature must be 20 ± 1 °C. **Note:** Instrument performance has not been tested at other temperatures.

6. Plug in and power on the instrument. Make sure that all the stir bars are rotating. If not, lift the bottle up then set it down again.
7. Push and hold the LEFT and RIGHT arrows at the same time to go to the instrument setup menu.  
Note: Set the time and date if necessary (Set the clock on page 9).

8. Push the channel 6 key to go to the test length parameter. Use the arrow keys to select a 5, 7 or 10 day test.  
Note: The selected test length is for all six channels.

9. Push OFF to save selections and exit the menu.

10. To start the test, push the channel number for the bottle.

11. Push ON. The range selection menu is shown.

12. Use the arrows to select the test range.  
Note: Use the left arrow key for the 0 to 35 and 0 to 70 mg/L ranges.  
Use the right arrow key for the 0 to 350 and 0 to 700 mg/L ranges.

13. Push and hold ON to start a test. A graph will show.  
Note: To cancel a test, push and hold OFF.  
There is a built-in 1 hour instrument/sample equilibration period before data collection. The display shows "DELAY" during this period.

14. Do steps 10 through 13 again to set the test range and start each of the six channels. It is not necessary to operate all six channels if less than six samples are available.
Determination of results

After the end of the selected test period (5, 7 or 10 days), the display shows "END". The results are given based on the selected procedure: Simplified, Hach GGA or Hach Standard Method.

Simplified sample results

The simplified procedure results are shown on the BODTrak II display. Push the applicable channel selection key to show the results.

Note: If the sample was pre-diluted, apply a dilution factor to the instrument reading. Refer to Sample dilution on page 18.

Hach GGA (glucose/glutamic acid) results

The seed blank and seeded GGA sample results are necessary for the Hach GGA procedure results.

1. Push the channel selection key for the seed blank bottle. The results are shown.
2. Push the channel selection key for the seeded GGA sample bottle. The results are shown.
3. Calculate the results:
   \[ \text{BOD mg/L} = \text{seeded GGA sample result} - \text{seed blank result} \]

Hach Standard Method results

1. Push the channel selection key for the Hach Standard Method sample bottle. The results are shown.

   Note: Treat the seed blank the same as all other samples. If the sample was pre-diluted, apply a dilution factor to the instrument reading (Sample dilution on page 18).

2. Find the dilution factor based on the selected range (Table 6 on page 14). For example, if the sample range selected is 0 to 350 mg/L BOD, the dilution factor is 1.45.
3. Calculate the corrected results:
   \[ \text{BOD mg/L} = \text{BOD mg/L \ (instrument reading)} \times \text{dilution factor} \]

   Example:

   - Instrument Reading = 200 mg/L
   - BOD dilution factor = 1.45
   
   \[ 200 \text{ mg/L} \times 1.45 = 290 \text{ mg/L BOD (corrected result)} \]

4. When the samples are seeded, calculate the results with this equation and the corrected results:

   \[ \text{BOD (mg/L)} = \text{A} - [\text{B} \times (\text{SA}÷\text{SB})] \]

   Where:
   - \( \text{A} \) = corrected BOD of the seeded sample
   - \( \text{B} \) = 120 mg/L BOD
   - \( \text{SA} = 20 \text{ mL} \)
   - \( \text{SB} = 110 \text{ mL} \)

   Example:

   - \( \text{A} = 290 \text{ mg/L BOD} \)
   - \( \text{B} = 120 \text{ mg/L BOD} \)
   - \( \text{SA}=20 \text{ mL} \)
   - \( \text{SB}=110 \text{ mL} \)

   \[ \text{BOD (mg/L)} = 290 \text{ mg/L} - [120 \text{ mg/L} \times (20 \text{ mL}÷110 \text{ mL})] \]
   \[ \text{BOD mg/L} = 268 \text{ mg/L} \]

Typical curves

Refer to the expanded version of the manual for information about specific procedures.

Figure 3 shows typical curves through a 10 day test period. For incorrect curves, refer to Figure 4 on page 20.
Special considerations

Sample dilution

Unknown sample BOD effluent is typically in the 0 to 70 mg/L range. Unknown sample BOD influent is typically in the 0 to 700 mg/L range.

When the oxygen requirement of a sample is more than 700 mg/L, dilute the sample with high-quality distilled or deionized water.

Calculate the results to include the additional dilution factor. Example: if the BOD of the sample is 1000 mg/L, dilute the sample 1:1 with distilled or deionized water. The estimated BOD is now 500 mg/L. Use the sample volume specified in the table for the 0 to 700 mg/L range of the selected procedure. Multiply the instrument reading result by 2. If the Hach Standard Method procedure is used, continue with the rest of the calculations.

Sample seeding

Some types of BOD samples do not contain sufficient bacteria to oxidize the organic matter in the sample. Many industrial wastes are of this type. Some sewage treatment plant effluents are chlorinated and essentially sterile. A BOD test cannot be done in the absence of viable bacteria. To test such samples, seed each bottle from a source known to contain a viable bacterial population.

Settled domestic wastewater plant influent or primary clarifier effluent are the preferred sources of seed for most samples. Mixed liquor or undisinfected effluent can be used for seed, but it is recommended to include a nitrification inhibitor. Commercial seed sources are sometimes suitable. To prepare, see the instructions from the manufacturer.

Sample temperature

Standard Methods for the Examination of Water and Wastewater, 21st Ed., 2005 5210 D recommends an incubation temperature of 20 ±1 ºC (68 ºF) for the BOD test. Put the instrument in an incubator that is adjusted to 20 ±1 ºC. Warm or cool samples to 20 ±1 ºC.

Instrument performance has not been validated at temperatures other than 20 ºC.

Toxic materials

Industrial and chlorinated samples often contain toxic substances and require special considerations when running BOD tests. Toxic materials in the sample will cause decreased BOD values. Dilute the sample to minimize the toxic materials or their effects. Refer to Standard Methods for the Examination of Water and Wastewater, 21st edition, 5210 D.
Chlorine

Chlorine in the sample must be removed prior to testing. Keep the sample at room temperature for 1 to 2 hours before a test to dissipate low chlorine concentrations. If any chlorine remains after sitting for 2 hours, or if the chlorine concentration is high, add sodium thiosulfate to remove the chlorine.

1. In a 250-mL Erlenmeyer flask, add 100 mL of sample.
2. Add 10 mL of 100 g/L potassium iodide solution and 10 mL of 0.02 N sulfuric acid standard solution to the Erlenmeyer flask.
3. Add 3 droppers of starch indicator solution and swirl to mix.
4. Titrate from dark blue to colorless with 0.025 N Sodium Thiosulfate standard solution.
5. Calculate the quantity of sodium thiosulfate standard solution necessary to dechlorinate the remaining sample:
   \[ \text{mL of sodium thiosulfate} = \frac{\text{mL used} \times \text{mL sample to be dechlorinated}}{100} \]
6. Add the necessary quantity of 0.025 N sodium thiosulfate standard solution to the sample and mix fully. After 10 to 20 minutes, do the BOD test.

pH effect

Low BOD test results occur when sample pH is outside the range of 6 to 8. Keep this pH to simulate source sample conditions or adjust the pH to neutrality (buffered at pH 7). Use 1.0 N (or weaker) sulfuric acid to neutralize caustic samples. Use 1.0 N (or weaker) sodium hydroxide to neutralize acidic samples. When samples are pH adjusted, they should also be seeded.

Supersaturation

Equilibrate supersaturated cold samples (samples that contain more than 9 mg/L of dissolved oxygen at 20 °C) to saturation.

1. Heat or cool the sample to approximately 20 °C.
2. Half fill a sample bottle with sample.
3. Shake for 2 minutes or aerate with filtered compressed air for 2 hours.

Maintenance

⚠️ D A N G E R ⚠️

Multiple hazards. Only qualified personnel must conduct the tasks described in this section of the document.

⚠️ C A U T I O N ⚠️

Chemical exposure hazard. Obey laboratory safety procedures and wear all of the personal protective equipment appropriate to the chemicals that are handled. Refer to the current material safety data sheets (MSDS) for safety protocols.

Clean the instrument

Clean spills on the instrument with a soft cloth that has been dampened with deionized or distilled water.

Clean the sample bottles

Clean the sample bottles and caps with a brush, water and a mild detergent. Flush the containers with fresh water followed by a distilled water rinse.

Clean the stir bars and seal cups

Clean the stir bars with hot water and soap. Use a brush to remove deposits. Rinse with fresh water and then rinse with distilled water. Carefully empty and rinse the seal cups with water. Invert to dry.

Storage

The bottle fences prevent tipping of the bottles and provide tubing management in storage. For storage, put the tubing in the opening in the
bottle fence. Move the tubing counter-clockwise and secure the bottle cap inside the fence.

**Troubleshooting**

**Incorrect BOD curves**

Figure 4 shows incorrect BOD curves for a 10 day test period. For typical curves, refer to *Typical curves* on page 17.

<table>
<thead>
<tr>
<th>1</th>
<th>High oxygen demand</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Nitrification</td>
</tr>
<tr>
<td>3</td>
<td>Excessive time lag</td>
</tr>
<tr>
<td>4</td>
<td>Initial sample temperature below 20 ºC or supersaturated with oxygen</td>
</tr>
<tr>
<td>5</td>
<td>Bottle leak</td>
</tr>
</tbody>
</table>

**High oxygen demand**

Refer to Figure 4 on page 20. Samples that are above range (for example, a BOD over 350 mg/L when a 160-mL sample is taken) will
cause results as shown in Curve 1. Dilute the sample or use a higher BOD range and a different sample volume. Refer to the Sample dilution, Simplified procedure, Hach GGA procedure or the Hach Standard method procedure for more information.

When the BOD range of a sample is unknown:

• Use the results from the Chemical Oxygen Demand (COD test). Multiply the COD by 0.68 to get an estimated BOD value.
• Use the results from a series of BOD tests that use the same sample but different volumes.
• Use dilution ratios to select an applicable BOD range.

Typically, effluent is in the 0–70 mg/L range while influent is in the 0-700 mg/L range. When the BOD of the sample is more than 700 mg/L, prepare a sample dilution. Refer to the Sample dilution section in the expanded version of this manual for more information.

Nitrification

Refer to Figure 4 on page 20. The condition shown by Curve 2 is an example of nitrification. Deviation from the typical curve (shown as the dashed line) is apparent by the concave increase near the end of the test period.

Biological oxidation of organic nitrogen usually occurs after 5 days with typical domestic waste. Nitrifying bacteria develop more slowly than other types of bacteria.

Some samples contain a high concentration of nitrifying bacteria and nitrification results can occur sooner. Control nitrification problems with Hach Nitrification Inhibitor. Dispense the inhibitor powder into an empty sample bottle and then add the sample. With the Hach Dispenser cap, dispense 6 shots (approximately 0.48 grams) into the empty bottle. Refer to Optional reagents on page 22.

Excessive time lag

Refer to Figure 4 on page 20. Curve 3 shows a test that did not start with sufficient bacteria during the incubation period. To do a test on a sample without sufficient bacteria, seed the sample. Refer to the Seed the sample section in the expanded version of this manual for more information.

Bacteria acclimation also causes conditions that can cause curve 3. This sometimes occurs with standards and added seed. Add more seed or select a different seed source.

Sample temperature

Refer to Figure 4 on page 20. The initial negative results of Curve 4 show that the initial sample temperature was below the specified range of 20 ±1 °C. A sample supersaturated with oxygen will also show this type of curve. Refer to the Sample temperature and Supersaturation sections in the expanded version of this manual for more information.

Bottle leak

Refer to Figure 4 on page 20. Curve 5 shows a bottle leak. A bottle leak makes the system unresponsive. If such a condition occurs, examine the seal cup and bottle cap for contamination or damage.

Replacement parts and accessories

Replacement parts

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<tr>
<th>Description</th>
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<tr>
<td>BODTrak™ II instrument, 115/230 VAC</td>
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<tr>
<td>Bottle, BODTrak II, amber</td>
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<td>714421</td>
</tr>
<tr>
<td>Power cord, 18/3 SVT 7.5 ft, 10A,125 VAC for North American 115 VAC use</td>
<td>1</td>
<td>2959200</td>
</tr>
<tr>
<td>Power Cord, 8 ft, with continental European plug for 230 VAC use</td>
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<td>Power supply</td>
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<td>Computer cable for data transfer to PC</td>
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<tr>
<td>Seal cup</td>
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<td>Spatula scoop</td>
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<td>Stir bar, magnetic, BODTrak II</td>
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### Required reagents

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<td>Potassium hydroxide pellets</td>
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### Optional reagents

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<td>Dispenser cap for 35 g bottle (for use with nitrification inhibitor)</td>
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<td>Polyseed inoculum</td>
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<tr>
<td>Sodium Thiosulfate standard solution, 0.025 N</td>
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<td>Starch indicator solution, dropping bottle</td>
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<td>Sulfuric acid, ACS</td>
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<td>Sulfuric acid, 0.02 N standard solution</td>
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<tr>
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<td>Voluette ampule standard for BOD, 3000 mg/L for manometric, 10-mL/ampule</td>
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### Accessories

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<td>Ampule breaker kit for voluette ampules</td>
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